## Failure of retract actuator, Boeing 767-232, December 6, 1999

Micro-summary: This Boeing 767-232 experienced a failure of the main landing gear retract actuator on takeoff.

Event Date: 1999-12-06 at 1655 MST

Investigative Body: National Transportation Safety Board (NTSB), USA

Investigative Body's Web Site: http://www.ntsb.gov/

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#### National Transportation Safety Board NTSB ID: DEN00IA023 Aircraft Registration Number: N111DN FACTUAL REPORT Occurrence Date: 12/06/1999 Most Critical Injury: None Occurrence Type: Incident Investigated By: NTSB Location/Time Nearest City/Place State Zip Code Local Time Time Zone 1655 SALT LAKE CITY UT 84122 **MST** Distance From Landing Facility: Direction From Airport: Airport Proximity: Off Airport/Airstrip Aircraft Information Summary Aircraft Manufacturer Model/Series Type of Aircraft Boeing 767-232 Airplane

Air Medical Transport Flight: No

## Sightseeing Flight: No

Narrative

Brief narrative statement of facts, conditions and circumstances pertinent to the accident/incident:

On December 6, 1999, at 1655 mountain standard time, a Boeing 767-232, N111DN, operated by Delta Air Lines, Inc., as flight 990, scheduled domestic passenger service from Salt Lake City, Utah, to Dallas-Fort Worth, Texas, sustained minor damage when the main landing gear retraction arm failed during initial climb immediately following takeoff from Salt Lake City International Airport, Salt Lake City, Utah. There were no injuries to the airline transport certificated captain and first officer, a first officer riding in the jump seat, 6 flight attendants, and 76 passengers. Visual meteorological conditions prevailed, and an IFR flight plan had been filed for the regularly scheduled domestic passenger flight being conducted under Title 14 CFR Part 121. The flight was originating at the time of the incident.

The following is based on written statements submitted by the captain, check captain, and a deadheading first officer. The captain had just received his Boeing 767 type rating, and this was his first initial operating experience (IOE) flight. The crew heard a loud noise and felt a vibration when the landing gear was retracted after takeoff. An emergency was declared, and the flight returned to Salt Lake City. When the landing gear was lowered, the nose and right main landing gear DOWN AND LOCKED lights illuminated, but a GEAR UNSAFE light illuminated for the left main landing gear. Following a low pass over the airport, maintenance personnel advised the landing gear appeared to be down and locked. An uneventful landing was made at 1705, and the airplane was stopped on the runway. Maintenance personnel informed the crew that the landing gear actuator had sheared and could not be pinned for towing. Passengers were deplaned via mobile stairs and bused to the terminal.

It was discovered the main landing gear retract actuator (p/n 273T1104-3) had failed. The part was shipped to the Boeing Airplane Company's metallurgical laboratory where, under FAA direction, it was examined. According to the Boeing report, stress corrosion cracking had occurred through 75% of the piston, followed by ductile separation. The corrosion had formed when a faulty fillet seal around the base of the rod end allowed moisture to enter the joint. The retract actuator was an original part, but it was determined that it had previously been reworked.

National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: DEN00IA023

Occurrence Date: 12/06/1999

AVIATION Occurrence			Incident								
Landing Facility/Approach Information											
Airport Name	irport ID:	Airport Elevat	rport Elevation Runway Use				ay Lengt	h Ru	unway Width		
			Ft.	MSL	0						
Runway Surface Type:	<u> </u>										
Runway Surface Condition:											
,											
Type Instrument Approach:											
VFR Approach/Landing:											
Aircraft Information											
Aircraft Manufacturer		Model/							Number		
Boeing		767-2	232					2222	3		
Airworthiness Certificate(s): Transport											
Landing Gear Type: Retractable - Tricycle											
Homebuilt Aircraft? No Number of Seats		7 Certified Max Gross Wt. 30						0 LBS Number of			
Engine Type: Turbo Fan	Engine Ma GE	Engine Manufacturer: Model/Series: CF6-80A2							ated Power: 8000 LBS		
- Aircraft Inspection Information											
Type of Last Inspection	1	Date of Last Inspection Time S			Time Sii	nce Last Insp	ection	Airframe	Total Time		
Continuous Airworthiness		12/1999					Ho	ours		51977 Hours	
- Emergency Locator Transmitter (ELT) Information											
ELT Installed? No ELT Oper	ated?			ELT	Aided in	n Locating Ac	cident S	Site?			
Owner/Operator Information											
Registered Aircraft Owner		Street A		ΙΤΔΕ	SI VD	DEPT. 023					
DELTA AIR LINES, INC.		City	1020 DE		JL V D.,	DEI 1. 020			State	Zip Code	
		ATLANTA GA								30320	
Operator of Aircraft		Street A	ddress 1775 AVI	ATIO	N RI V	D					
Same as Reg'd Aircraft Owner	City							State	Zip Code		
	ATLANTA						GA	30320			
Operator Does Business As:					Op	perator Desig	nator Co	ode: DA	LA		
- Type of U.S. Certificate(s) Held:	montin										
Air Carrier Operating Certificate(s): Flag Carrier/Do	omesuc										
Operating Certificate:			Operator C	ertific	ate:						
Regulation Flight Conducted Under: Part 121: Air (	Carrier										
Type of Flight Operation Conducted: Scheduled; D	omestic; F	Passenger	Only								

National Transportation Safety Board

FACTUAL REPORT

AVIATION

NTSB ID: DEN00IA023

Occurrence Date: 12/06/1999

AVIATION			Occurrence Type: Incident											
First Pilot	t Information			•					'					
Name City											State	D	ate of Birth	Age
On File On Fil							ile				On Fi	le (	On File	53
Sex: M Seat Occupied: Left Principal Profession: Civilian Pilot										Cert	ificate I	Numbe	r: On File	•
Certificate(	s): Airlir	ne Transpor	t											
Airplane Ra	ating(s): Multi	i-engine Lar	nd											
Rotorcraft/0	Glider/LTA: None	<del></del> е												
Instrument	Rating(s): Airpl	ane												
Instructor F	Rating(s): None	е												
Type Rating	g/Endorsement fo	or Accident/In	ncident Aircra	ift? Yes			С	urrent Bi	ennial I	Flight Re	eview?			
Medical Ce	ert.: Class 1	Medica	al Cert. Statu	s: Valid Me	dicalno wa	aivers/li	n.		Da	te of La	st Medi	ical Exa	am: 08/1999	
		I												
- Flight Tim	Flight Time Matrix  All A/C  This Make Airplane Airplane Single Engine Mult-Engine				Night	Night Ins		instrument Simulated		Rote	orcraft	Glider	Lighter Than Air	
Total Time		15000	1											
Pilot In Cor	mmand(PIC)													
Instructor														
Last 90 Day	ys	120	1						$\perp$		$\perp$			
Last 30 Da						-			_		+			
Last 24 Ho						<u> </u>						Τ.		
Seatbelt Us	sed? Yes	Shou	ılder Harness	Used? Yes			oxico	logy Per	formed	? No		Sec	ond Pilot? Ye	S
Flight Pla	ın/Itinerary													
	ght Plan Filed: <b>IF</b>	 R												
Departure F						Т	State Airport Id		dentifier Departur		re Time	Time Zone		
Same as Accident/Incident Location							SLC			1655			MST	
Destination State Airport Identifier								l						
DALLAS-FT WORTH									DFW					
Type of Cle	earance: IFR										_			
Type of Air	space: Class	В												
Weather	Information													
Source of	Briefing: Compa	any												
Method of	Briefing:													
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FACTUAL REPORT
AVIATION

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Occurrence Date: 12/06/1999

Occurrence Type: Incident

	ETYBOR		000	currence i	ype: I	incident							
Weather Information													
WOF ID	Observation Time	Time Zone	WOF	Elevation		WOF Distance From Accident Site				Direction From Accident Site			
SLC	1700	MST	42	227 Ft. MS	3L	0 NM				0 Deg. Mag.			
Sky/Lowes	st Cloud Condition: Unkn	iown					0 Ft. AG	L	Condition o	of Ligi	nt: Day		
Lowest Ce	illing: Broken		70	00 Ft. AG	L	Visibil	lity:	8	SM	Alti	meter:	30.00	"Hg
Temperatu	ıre: 2 °C [	Dew Point:		3 °C W	Vind D	Direction:	290			De	nsity Altitude:	3551	Ft.
Wind Spee	Wind Speed: 4 Gusts: Weather Condtions at Accident Site: Visual Conditions												
Visibility (R	RVR): 0 Ft.	Visibility	(RVV)	0 S	SM	Intensity	of Precipita	ation: I	Unknown				
Restriction	s to Visibility: None												
Type of Pre	ecipitation: None												
Accident	Information												
Aircraft Dar	mage: Minor		Aircr	raft Fire: N	lone				Aircraft Exp	losio	n None		
Classificati	ion: U.S. Registered/U.	.S. Soil											
- Injury Sur	mmary Matrix	Fatal	Serious	Minor		None	TOTAL						
First Pil	lot					1	1						
Second	d Pilot				$\top$	1	1						
Student	ut Pilot			1	$\top$								
Flight Ir	nstructor				$\top$								
Check F	Pilot				$\top$	1	1						
Flight E	Engineer				$\top$								
Cabin A	Attendants			1	$\top$	6	6						
Other C	Crew												
Passen	ngers			ı	$\top$	76	76						
- TOTAL A	ABOARD -				$\top$	85	85						
Other G	Ground	0	0		0		0						
- GRAND	O TOTAL -	0	0		0	85	85						

National Transportation Safety Board

# FACTUAL REPORT AVIATION

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Occurrence Date: 12/06/1999

Occurrence Type: Incident

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Investigator-In-Charge (IIC)

ARNOLD W. SCOTT

Additional Persons Participating in This Accident/Incident Investigation:

THOMAS R CARMAN FAA FSDO SALT LAKE CITY, UT 84116