Engine fire, Boeing 747-123, December 29, 2004

Micro-summary: This Boeing 747-123 had an engine fire in the #4 engine.

Event Date: 2004-12-29 at 1741 AST

Investigative Body: National Transportation Safety Board (NTSB), USA

Investigative Body's Web Site: http://www.ntsb.gov/

Cautions:

1. Accident reports can be and sometimes are revised. Be sure to consult the investigative agency for the latest version before basing anything significant on content (e.g., thesis, research, etc).

- 2. Readers are advised that each report is a glimpse of events at specific points in time. While broad themes permeate the causal events leading up to crashes, and we can learn from those, the specific regulatory and technological environments can and do change. Your company's flight operations manual is the final authority as to the safe operation of your aircraft!
- 3. Reports may or may not represent reality. Many many non-scientific factors go into an investigation, including the magnitude of the event, the experience of the investigator, the political climate, relationship with the regulatory authority, technological and recovery capabilities, etc. It is recommended that the reader review all reports analytically. Even a "bad" report can be a very useful launching point for learning.
- 4. Contact us before reproducing or redistributing a report from this anthology. Individual countries have very differing views on copyright! We can advise you on the steps to follow.

Aircraft Accident Reports on DVD, Copyright © 2006 by Flight Simulation Systems, LLC All rights reserved.

www.fss.aero

National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: ANC05IA020 Aircraft Registration Number: N858FT

Occurrence Date: 12/29/2004 Most Critical Injury: None

Occurrence Type: Incident Investigated By: NTSB

Location/Time

Airport Proximity: Off Airport/Airstrip	Distance Fror	n Landing Facility:	0.5	Direction Fro	m Airport: 320
Anchorage	AK	99502	1741	AST	
Nearest City/Place	State	Zip Code	Local Time	Time Zone	

Aircraft Information Summary

Aircraft Manufacturer	Model/Series	Type of Aircraft
Boeing	747-123	Airplane

Sightseeing Flight: No Air Medical Transport Flight: No

Narrative

 $\label{lem:conditions} \textbf{Brief narrative statement of facts, conditions and circumstances pertinent to the accident/incident:}$

HISTORY OF FLIGHT

On December 29, 2004, about 1741 Alaska standard time, a Boeing 747-123 airplane, N858FT, sustained minor damage resulting from an under-cowl fire in the number four engine during initial climb after takeoff from the Ted Stevens International Airport, Anchorage, Alaska. The airplane was being operated as Flight 8445, by Polar Air Cargo of Purchase, New York, as an instrument flight rules (IFR) non-scheduled international cargo flight under Title 14, CFR Part 121, when the incident occurred. The three flight crew members were not injured. Visual meteorological conditions prevailed, and an instrument flight plan was filed. The flight originated at the Ted Stevens International Airport, Anchorage, about 1735, and was bound for the Osan Air Base, Republic of South Korea.

During a telephone conversation with the National Transportation Safety Board (NTSB) investigator-in-charge (IIC) on December 29, the FAA aviation safety inspector who examined the airplane said there was a fire in the number four engine compartment, and that the entire outboard cowl was missing. He said the crew reported a fire alarm indication in the engine during initial climb, and that they reported shutting down the engine and activating the fire extinguishing system. The airplane dumped fuel, returned to Anchorage, and landed without incident.

During an examination of the airplane by the IIC on December 30, the entire outboard cowl was missing. The inboard cowl had been removed by the maintenance crew. The inside of the inboard cowl had extensive fire damage. The engine also had extensive fire damage, with the most damage in the area of the fuel controller.

The number four engine was removed from the airplane and taken to a storage warehouse. During a visual inspection of the outboard section of the engine adjacent to the oil cooler, the IIC noticed a misaligned large diameter fuel tube (PW Part No. 772123). The fuel tube had separated from the coupler attaching it to the oil cooler, leaving a gap of about one-half inch. The oil cooler is co-mingled with the fuel flow transducer, and uses the heat-exchange principle to cool engine oil, exchanging heat with high quantity fuel flow. The fuel tube is about one and one-quarter inches in diameter, and has a working pressure of about 200 pounds per square inch. The connection at the oil cooler end of the tube assembly included a ferrule that had been brazed to the fuel tube about one inch from the end of the tube. An elastomeric seal (O-ring) was placed around the tube adjacent to the lip of the ferrule, and both were held in place by a nut that was threaded to an externally threaded fitting. Two safety wires were attached to the nut, one wire from the nut to the fitting, and the second from the nut to a metal tab welded onto the fuel pipe. The wire from the nut to the metal tab was broken at the tab. Separation of the fuel tube assembly connection occurred at the brazed sleeve joint between the ferrule and the fuel tube. The fuel tube was removed from the engine without disturbing the ferrule retaining nut, which was safety-wired to the fitting. The tube assembly was shipped to the NTSB Materials Laboratory in Washington, D. C.

National Transportation Safety Board FACTUAL REPORT

NTSB ID: ANC05IA020

Occurrence Date: 12/29/2004

Occurrence Type: Incident

Narrative (Continued)

AIRPLANE INFORMATION

The accident airplane is a Boeing 747-123 (cargo configuration), serial number 20109. At the time of the incident, the number four engine had logged 75,863 service hours, with 2,183 service hours since overhaul.

TEST AND RESEARCH

A detailed examination of the tube assembly was conducted, and revealed that the torque on the retaining nut was so low that, once the safety was removed, the nut was easily removed by hand. The safety wire, attached from the nut to the metal tab, had failed in a typical overstress mode. The ferrule had been brazed to the tube at a distance from the end of the tube significantly greater than that specified by the manufacturer. Visual inspection revealed that the brazing filler material adhered to the tube better than it did to the ferrule. X-ray mapping of both brazed surfaces confirmed that the filler mater adhered more readily to the tube than to the ferrule. Aerospace Material Specification (AMS) 2664F for silver brazing requires eighty percent of the mating surfaces of a joint be joined by filler metal. X-ray mapping suggested that an estimated fifty percent of the ferrule surface, and sixty percent of the tube surface, had been covered by filler material before separation.

ADDITIONAL INFORMATION

The Pratt & Whitney JT9D-7A engine is a discontinued model, and according to the manufacturer, there are about 220 of this model engine still in service worldwide. The fuel pipe in question is no longer in production, and is not used on any other engine model.

National Transportation Safety Board

NTSB ID: ANC05IA020

FACTUAL REPORT Occurrence Date: 12/29/2004										
AVIATION	Occı	ırrence Type	: Incident							
Landing Facility/Approach Information										
Airport Name	Airport ID:	Airport Elevation Runway Used Run				Runwa	ay Lengt	h R	unway Width	
Ted Stevens International Airp		PANC	Ft.	. MSL	32	32				
Runway Surface Type: Unknown										
Runway Surface Condition: Unknown										
Type Instrument Approach: NONE										
VFR Approach/Landing: Precautionary Landing										
Aircraft Information										
Aircraft Manufacturer		Model	/Series					Serial	Number	
Boeing		747-1	123					2010	9	
Airworthiness Certificate(s): Utility										
Landing Gear Type: Retractable - Tricycle										
Homebuilt Aircraft? No Number of Seats	: 8	Certifie	d Max Gross W	/t.		750000	LBS	er of Engines: 4		
Engine Type: Turbo Fan	1 -	Engine Manufacturer: Model/Series: JT9D-7A						Rated Power: 44000 LBS		
- Aircraft Inspection Information										
Type of Last Inspection		Date of Las	t Inspection	Ti	me Sir	nce Last Inspe	ection		Airframe	Total Time
Continuous Airworthiness							Но	ours		Hours
- Emergency Locator Transmitter (ELT) Information										
ELT Installed? Yes ELT Opera	ated? No)		ELT A	Aided ir	Locating Ac	cident S	Site? No)	
Owner/Operator Information										
Registered Aircraft Owner		Street A		stches	ter Av	e				
POLAR AIR CARGO INC		City	2000 Westchester Ave.							Zip Code
New York									NY	10577
Operator of Aircraft		Street A		Doold	A iroro	oft Owner				
Same as Reg'd Aircraft Owner	Same as Reg'd Aircraft Owner City							State	Zip Code	
Operator Does Business As: Polar Air Cargo - Type of U.S. Certificate(s) Held:						berator Design	lator CC	oue. Po	CA	
Air Carrier Operating Certificate(s): Cargo; Flag Ca	rrier/Do	mestic								
7 in Carrier Operating Continuate(s).										
Operating Certificate: Operator Certificate:										
Regulation Flight Conducted Under: Part 121: Air Carrier										
Type of Flight Operation Conducted: Non-schedule	d; Interr	national; Ca	rgo							
	FACT	UAL REPO	RT - AVIATI	ION						Page 2

National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: ANC05IA020

Occurrence Date: 12/29/2004

	AVIATI	ON ON		Occurren	ce Type: In	cident			1					
First Pilot	Information								•					
Name						City					State	Date	e of Birth	Age
On File		On File					On File	On	File	54				
Sex: M	Seat Occupied:	:	Prir	ncipal Profes	sion:					Certi	ficate Nur	nber: (On File	•
Certificate(s): Airline Transport; Foreign														
Airplane Ra	ating(s): Multi	i-engine Lar	nd											
Rotorcraft/0	Glider/LTA: None	Э												
Instrument	Rating(s): Airpl	ane												
Instructor R	Rating(s): None	Э												
Type Rating	g/Endorsement fo	or Accident/In	cident Aircra	ft?			С	urrent Bi	ennial F	light Re	view? 10	/2004	ļ	
Medical Ce	rt.: Class 1	Medica	al Cert. Status	s: With Wa	ivers/Limita	ations			Dat	e of Las	t Medical	Exam	: 11/2004	
		l .												
- Flight Time Matrix All A/C This Make and Model Single Engine Mult-Engine								Actual	nstrument S	mulated	Rotorcraft		Glider	Lighter Than Air
Total Time		24000	16000											
Pilot In Con	nmand(PIC)	11000	11000											
Instructor							_					_		
Last 90 Day	/S	161	161			-								
Last 30 Day		74	74			-	_		_					
Last 24 Hou					<u> </u>								150.00	
Seatbelt Used? Shoulder Harness Used? Toxicology Performed? No Second Pilot? Yes														
Eliabt Dla	n/Itinerary													
	th Plan Filed: IF													
Departure F		K				T	State	Τ,	iroort la	ontifior	Don	arture	Time	Time Zone
	Accident/Incide	nt Location				(State		Airport Id	enuner	Бер	arture	rime	AST
Destination							State	<i>A</i>	irport lo	entifier				
Osan Air	Base								RKSO					
Type of Cle	earance: IFR					•		•						
Type of Air	space: Class	С												
Weather	Information													
Source of B		any; Flight S	Service Stat	ion										
Method of	Briefing:													
				FACTUAI	L REPORT	- AVIA	ΓΙΟΝ	1						Page 3

National Transportation Safety Board
FACTUAL REPORT
AVIATION

NTSB ID: ANC05IA020

Occurrence Date: 12/29/2004

Occurrence Type: Incident

		FTYBOR				moidoni	'						
SkylLowest Cloud Condition: Scattered 20000 Ft. AGL Condition of Light: Day	Weather	Information											
Sky/Lowest Cloud Condition: Scattered 20000 Ft. AGL Visibility: 10 SM Altimeter: 30.39 "It compared to the condition of Light: Day Temperature: 18 °C Dew Point: 12 °C Wind Direction: 40 Density Altitude: Weather Conditions at Accident Site: Visual Conditions Visibility (RVR): Ft. Visibility (RVV) SM Intensity of Precipitation: Restrictions to Visibility: None Type of Precipitation: None Accident Information Aircraft Damage: Minor Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 1 Second Pilot 1 1 1 Second Pilot 1 1 1 Sudent Pilot 1 1 1	WOF ID	Observation Time	Time Zone	WOF Elevati	on	WOF Di	WOF Distance From Accident Site						е
Lowest Ceiling: None Ft. AGL Visibility: 10 SM Altmeter: 30.39 "None Total Damage: Minor U.S. Registered/U.S. Soil Injury Summary Matrix Fatal Serious Minor None Total Fight Instructor Check Pilot Fight Instructor Check Pilot Fight Instructor Check Pilot Fight Engineer Cabin Attendants 12 °C Wind Direction: 40 Density Altitude: Densi	PANC	0053	AST	Ft.	MSL				0 NM			Deg.	Mag.
Temperature: 18 °C Dew Point: 12 °C Wind Direction: 40 Density Altitude: Wind Speed: 7 Gusts: Weather Conditions at Accident Site: Visual Conditions Visibility (RVR): Ft. Visibility (RVV) SM Intensity of Precipitation: Restrictions to Visibility: None Type of Precipitation: None Accident Information Aircraft Damage: Minor Aircraft Fire: In-flight Aircraft Explosion None Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Plot 1 1 1 Second Pilot 1 1 1 Student Pilot 1 1 1 Cabin Altendants 1 1 1 1 Cabin Altendants	Sky/Lowe:	st Cloud Condition: Sca	ttered	•	20000 Ft. AGL (f Ligh	nt: Day		
Temperature: 18 °C Dew Point: 12 °C Wind Direction: 40 Density Altitude: Wind Speed: 7 Gusts: Weather Conditions at Accident Site: Visual Conditions Visibility (RVR): Ft. Visibility (RVV) SM Intensity of Precipitation: Type of Precipitation: None Accident Information Aircraft Damage: Minor Aircraft Fire: In-flight Aircraft Explosion None Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 1 Second Pilot 1 1 1 Student Pilot 1 1 1 Flight Engineer 1 1 1 Cabin Attendants U.S. Windows Interest Conditions	Lowest Ce	eiling: None	Ft.	AGL	Visibi	lity:	10	SM	Altii	meter:	30.39	"Hg	
Wind Speed: 7 Gusts: Weather Conditions at Accident Site: Visual Conditions Visibility (RVR): Ft. Visibility (RVV) SM Intensity of Precipitation: Restrictions to Visibility: None Type of Precipitation: None Accident Information Aircraft Damage: Minor Aircraft Fire: In-flight Aircraft Explosion None Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot Infured Information Infured Information Infured Information Infured Information Infured Information Infured			Dew Point:	12 °C	12 °C Wind Direction: 40					Dei			Ft.
Visibility (RVR): Ft. Visibility (RVV) SM Intensity of Precipitation: Restrictions to Visibility: None Type of Precipitation: None Accident Information Aircraft Damage: Minor Aircraft Fire: In-flight Aircraft Explosion None Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot In Intersity of Precipitation: Total Second Pilot Intersity of Precipitation: Total Second Pilot Intersity of Precipitation: Total Selection: U.S. Registered/U.S. Soil				12 0									
Restrictions to Visibility: None Type of Precipitation: None Accident Information Aircraft Damage: Minor Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 Second Pilot 1 1 Student Pilot 1 1 Student Pilot 1 1 Filight Instructor 1 1 1 Cabin Attendants 1 1 1 Cabin Attendants	· ·												
Type of Precipitation: None Accident Information Aircraft Damage: Minor Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 1 Second Pilot 1 1 1 Student Pilot 1 1 1 Student Pilot 1 1 1 Cabin Attendants 1 1 1 Cabin Attendants	Visibility (F	RVR): Ft.	Visibility (R	VV)	SM	Intensity	of Precipit	ation:					
Accident Information Aircraft Damage: Minor Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 1 Second Pilot 1 1 1 Student Pilot 1 1 1 Student Pilot 1 1 1 Clabin Attendants 1 1 1 Cabin Attendants	Restriction	ns to Visibility: None											
Accident Information Aircraft Damage: Minor Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 1 Second Pilot 1 1 1 Student Pilot 1 1 1 Student Pilot 1 1 1 Clabin Attendants 1 1 1 Cabin Attendants													
Aircraft Damage: Minor Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot Second Pilot Flight Instructor Check Pilot Flight Engineer Cabin Attendants Aircraft Explosion None	Type of Pr	ecipitation: None											
Aircraft Damage: Minor Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot Second Pilot Flight Instructor Check Pilot Flight Engineer Cabin Attendants Aircraft Explosion None													
Classification: U.S. Registered/U.S. Soil - Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 1 Second Pilot 1 1 1 Student Pilot 5 5 5 Flight Instructor 6 6 6 6 Flight Engineer 1 1 1 1 Cabin Attendants 1 1 1 1	Accident	Information											
- Injury Summary Matrix Fatal Serious Minor None TOTAL First Pilot 1 1 1 Second Pilot 1 1 1 Student Pilot 1 1 1 Flight Instructor 1 1 1 Cabin Attendants	Aircraft Damage: Minor Aircraft Fire: In-flight Aircraft Explosion None												
First Pilot 1 1 Second Pilot 1 1 Student Pilot 1 1 Flight Instructor 1 1 Check Pilot 1 1 Flight Engineer 1 1 Cabin Attendants 1 1	Classificat	ion: U.S. Registered/L	J.S. Soil										
Second Pilot 1 1 Student Pilot	- Injury Su	mmary Matrix	Fatal Se	erious Mino	or	None	TOTAL						
Student Pilot Flight Instructor Check Pilot Flight Engineer Cabin Attendants	First P	ilot				1	1]					
Flight Instructor Check Pilot Flight Engineer Cabin Attendants	Secon	d Pilot				1	1						
Check Pilot Flight Engineer Cabin Attendants This cabin Attendants Cabin Attendants	Studer	nt Pilot											
Flight Engineer 1 1 1 Cabin Attendants	Flight I	Instructor]					
Cabin Attendants	Check	Pilot						1					
	Flight F	Engineer				1	1	1					
Other Crew	Cabin	Attendants						1					
•	Other (Crew						1					
Passengers Passengers	Passei	ngers						1					
- TOTAL ABOARD - 3 3	- TOTAL	ABOARD -				3	3	.]					
Other Ground	Other (Ground						1					
- GRAND TOTAL - 3 3	- GRANI	D TOTAL -				3	3	1_					
				-									

National Transportation Safety Board

FACTŲAL REPORT AVIATION

Occurrence Date: 12/29/2004

Occurrence Type: Incident

Investigator-In-Charge (IIC)

Lawrence R. Lewis

Additional Persons Participating in This Accident/Incident Investigation:

Terrance R Musick Aviation Safety Inspector Anchorage, FSDO-03 4510 W. International Airport Rd. Anchorage, AK 99502